Reprocessing and Recycling of Used Nuclear Fuels: The French Feedback Experience and International Aspects

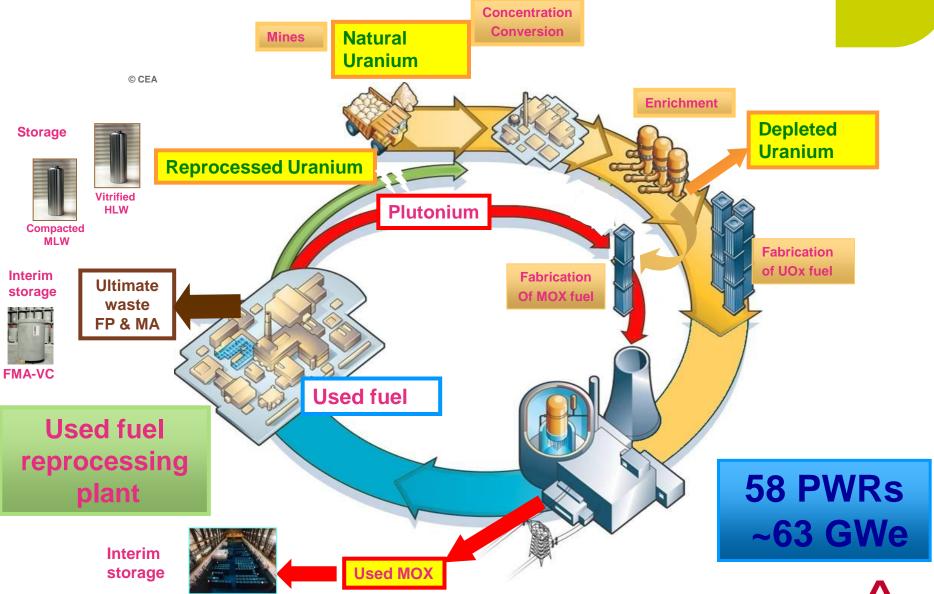
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- ► The back-end of the fuel cycle
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PWR fleet & Nuclear fuel cycle in France



A sustainable Management of Nuclear Fuel & Waste: The Act of June 28, 2006

- ► National Plan for managing nuclear materials and radioactive waste (RW)
- Guarantees for long term funding of radioactive waste management
- Stepwise program for Long-Lived Waste (High and Medium Activity) management along various approaches:
- → Minimize RW : Partitioning & Transmutation:
 - ✓ 2012: Assessment of Fast Reactors / ADS
 - √ 2020: Fast reactor Prototype
- → Investigate and assess Retrievable Geological Repository:
 - √ 2015: Authorization decree
 - √ 2025: Beginning of operation
- → Consider long term Interim storage:
 - √ Creation of new facilities in 2015









Framework for Recycling Foreign Spent Fuel (art. 8)

Reinforcing the control of SF importation and waste shipping:

"[Spent fuel] introduction for treatment can be <u>authorized</u> only as part of <u>intergovernmental agreements</u> and provided the radioactive wastes, resulting after the treatment of these substances are not <u>stored</u> in France <u>beyond a date set by said</u> <u>agreements</u>. The agreement states the estimated periods for the reception and treatment of these substances and, where applicable, the prospects for the subsequent use of radioactive materials separated during treatment."

- Practical consequences:
 - New accounting system for RW
 - International agreements
 - Public reporting with detail description of :
 - Spent fuel and waste packages stockpiles and flows (including reprocessing and shipping schedule)
 - Radioactive materials (U, Pu)
 - + Follow up of inter-governmental agreements



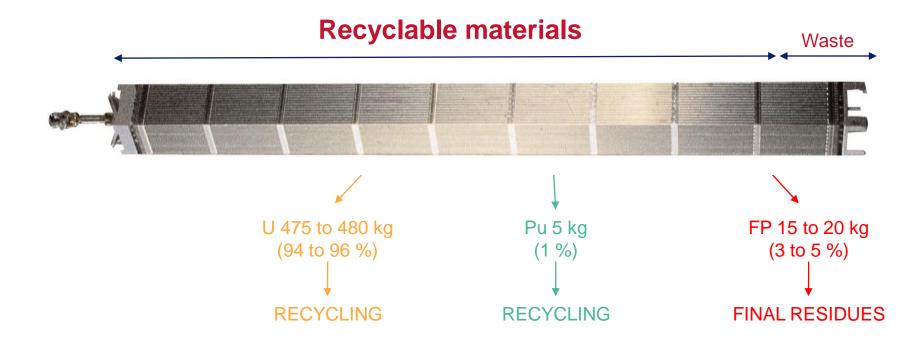
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Objectives of spent fuel reprocessing

Composition of the LWR spent fuel assembly (FA) after irradiation

→ 1 LWR fuel assembly: 500 kg uranium before irradiation in the reactor

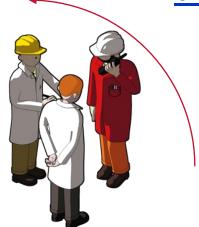


*NOTE: percentage can vary slightly with burnup



Why reprocess and recycle?

1 - Reprocessing makes waste management easier :



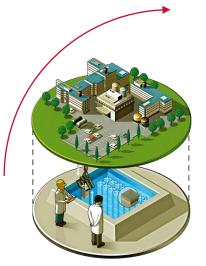
- → Reduces volume of ultimate HLW conditioned waste (factor 5 to 10)
- → Can reduce thermal load in final repositories (→ lower size and cost)
- → Strongly reduces overall radiotoxic inventory (up to a factor 10)
- → Produces well characterized and qualified waste packages
- → Provides a reliable option for an interim long term storage period

2 - Reprocessing provides flexible solutions for the long term : deployment of breeders, MA recycling, ...

3 - Saves natural resources: 25 % of natural uranium to day and avoid the use of it in the long term (with Breeders)

... while protecting human beings and the environment And for a cost less than 6 % of the cost of the KWh

This contributes to make nuclear energy MORE ACCEPTABLE to the public





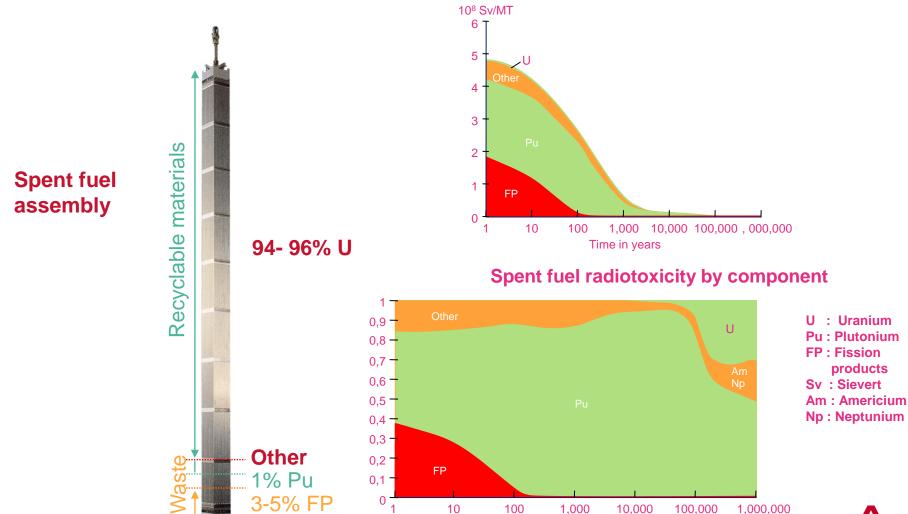
Spent fuel radiotoxic inventory versus time:

80 % comes from Pu between few centuries and several

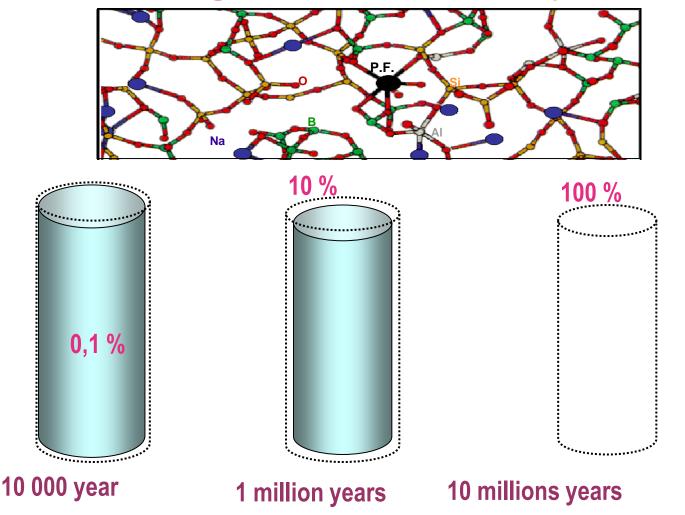
hundred thousands years



Time in years



Glass has proven scientifically as a very robust matrix against alteration by water



Important phenomena are:

- Dissolved silica in the water of the geological media slows down alteration
- Protective gel formed around the glass: increases the longevity of the glass



RECYCLING SAVES NATURAL RESOURCES

- Reprocessed uranium (RepU)
 - Represents about 95 % of the mass of LWRs spent fuel (enrichement 0.8 % to 0.9 %)
 but mixed with U236
 - Its recycling (after re-enrichment) is already experienced by several utilities throughout the world (in 2 PWRs in France, all RepU in the near future)
 - Recycling RepU allows to <u>save between 11 % to 13 % of natural U</u>

Plutonium

- ♦ 1 gram of Pu = 1 or 2 tons of oil
- ◆ In France, all plutonium is recycled in MOX fuel: roughly 10 tons/year = 12 % natural U saving (equivalence: 10 million tons of oil, that is 10 % of imported oil)

A gain of a factor 50 or more could be reached in the future with Gen-IV reactors



To sum up ...

Reprocessing / recycling option :

Recycles	96%	of the content of spent nuclear fuel
Conserves	25%	of our natural resources
Represents less than	6%	of the cost of the kWh
Divides waste volumes by	5 - 10	(may be more in the future)
Divides waste toxicity by	10	(but if recycled in LWR → produces MAs)

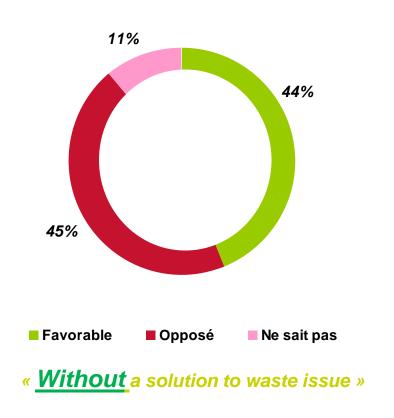
Produces waste packages that remain stable for tens of thousands of years: that's ease SAFETY DEMONSTRATION of the final disposal of ultimate waste and make the public more confident to this solution.

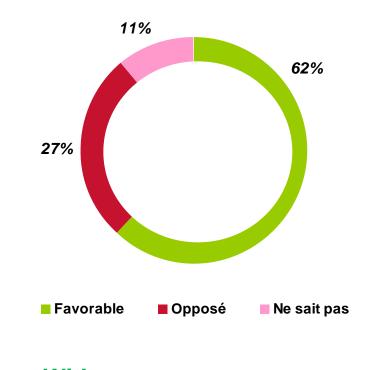
Reprocessing gives time and expands choices for the best possible management of nuclear waste: **FLEXIBILITY**



Public acceptance of nuclear energy: the role of the back-end of the fuel cycle

Support of EU citizens to Nuclear Energy (Eurobarometer, 2008)









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The Reprocessing-Recycling Option in France: Industrial tools features and achievements

- Reprocessing: The LA HAGUE Plant (startup in end of 70's for LWR fuels)
 - Commissioned in 1966 and constantly modernized since then
 - Uses full proven industrial process: Liquid-Liquid extraction process (more than 99.8 % of Pu and U recovered)
 - ◆ Total annual capacity: 1700 THM (UP2 + UP3) Equivalent to 100 PWRs
 - Allows reprocessing of all types of fuels (including MOX and FNRs fuels)
 - More than 25 000 THM reprocessed today
 - On-line conditioning of ultimate waste
 - Very low occupational exposure of workers (100 times below current regulation limits) and environmental impact.
- Recycling: the MELOX Plant (startup: 1995)
 - Total annual capacity: 195 THM (U + Pu in MOX fuels)
 - Adapted to both PWR and BWR fuels (all kinds)
 - Cumulative production of MOX fuels: more than 1400 THM (end of 2008)



The AREVA La Hague plant

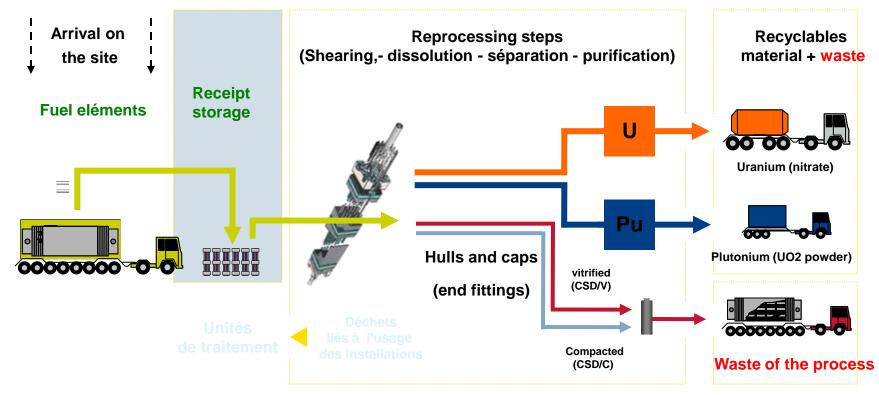








Main steps of reprocessing



- Each step has its own process
- ► There is a « nuclear material control an accounting » system (MC&A) at each step, under the control of EURATOM and IAEA
- Customers (utilities) keep the ownership of their nuclear materials and waste are sent back to the customers

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Vitrified waste (FP + MA) at La Hague











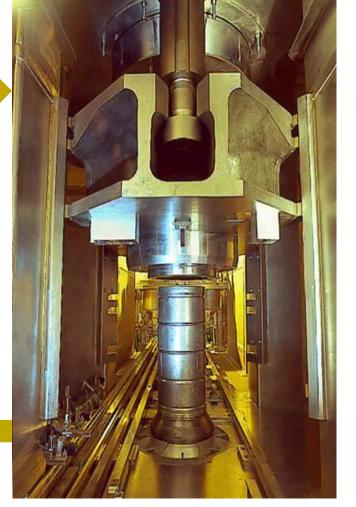




The compacting process (hulls, end-pieces,

tecnological waste, ...)



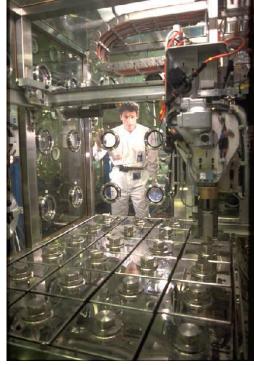






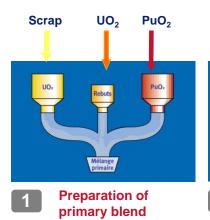
THE MELOX PLANT

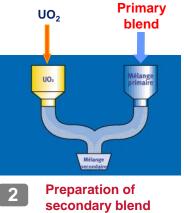






Powder blending is the key to the MELOX process (with on line recycling of scraps)



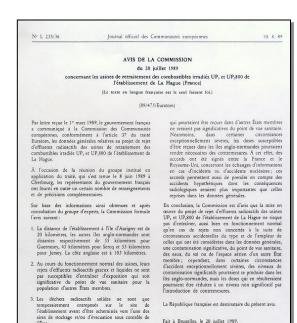








The recycling plant's activities comply with international law and standards



Carlo RIPA DI MEANA

Membre de la Commission

En cas de rejet non concerté d'effluents radioactifs, qui
pourrait intervenir à la suite de circonstances

accidentelles du type et de l'ampleur de celles qui ont

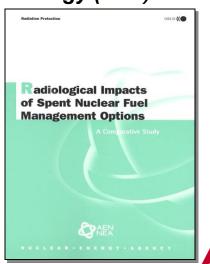
été considérées dans les données générales, les doses

• <u>EURATOM treaty:</u> the discharges levels for La Hague and Melox were approved by the European Commission pursuant to Article 37

All recycling activities comply with the <u>2001Joint</u>
 <u>Convention</u> on Spent Fuel and Waste (AIEA)

 OSPAR Convention: towards zero discharge by 2020 and application of the Best Available Technology (BAT)

<u>NEA report of 2000:</u> "The radiological impacts of both the reprocessing and the non-reprocessing fuel cycles studies are small, well below any regulatory dose limits for the public and for workers, and insignificantly low as compared with exposures caused by natural radiation".



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Advanced recycling: objectives

- ► <u>Further reduce</u> the recycling cost: more integration of workshops, reprocessing and recycling facilities in the same plant, process simplifications ("simplified Purex", advanced MOX fabrication process), increase of its operating performances (burnup credit, maintenance, environmental impact, waste generation, ...), process simulation and control,
- Increase reprocessing plant flexibility: high burnup fuels, RTR fuels, MOX, FNR, partitioning of MAs, Cold crucible melter for vitrification, high alpha content glass,....

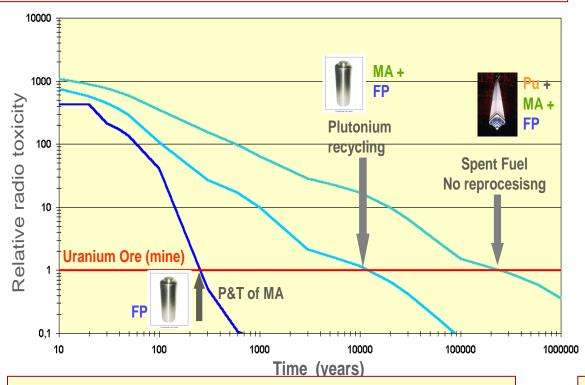
 <u>Further reduce</u> the ultimate <u>waste</u>, in particular through Partitioning and transmutation (P&T): volume, heat, radiotoxicity, ...

While enhancing proliferation resistance (no Pu separation (Coex[™]), safeguard by design, ...)

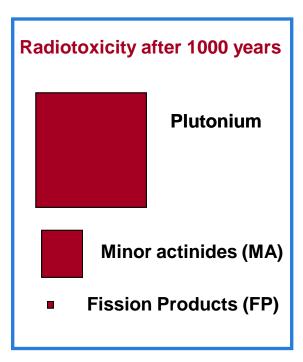
Global Actinide Management in LWRs & Fast Reactors

Minimizing waste with advanced actinide recycling

- ➤ Plutonium is the major contributor to the long term radiotoxicity of spent fuel
- Plutonium has a high energetic potential



→ Plutonium recycling



➤ After plutonium, MA have the major impact to the long term radiotoxicity

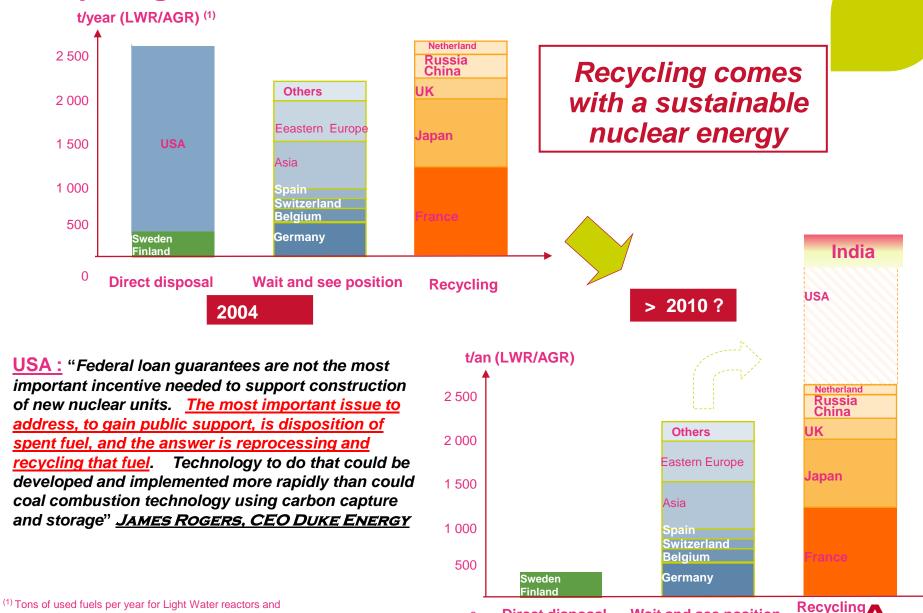
→ MA transmutation



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Recycling: international status



Direct disposal

Wait and see position

AREVA

for «Advanced Gas Reactor»

Multinational Approaches to the fuel cycle : an industrial point of view

Radiation Protection basic principles can be applied to multinational approaches for the back-end of the fuel cycle

- ► <u>Limitation</u> principle and security / guarantees of supply
 - Long term contracts (but with suspension clauses)
 - Existence of competitors
 - Large size profitable facilities
 - Matched with governmental or international export agreements
- Justification principle to allow evolution of capacities
 - ◆ No a priori prohibition of new capacities in new countries IF there is an economic evidence of the need and IF non proliferation status of the country is undisputable
- Optimization concept
 - Existing capacities should be better used and preserved
 - Competition should be kept but financial incentives could be justified



Control Approach for nuclear materials

Legal Basis

- ◆ EURATOM : In implementation of the article 77 of the EURATOM treaty, the Commission insure that :
 - The nuclear materials are not diverted from the declare use,
 - The respect of provisions about supplies and obligation towards states or international organizations.
- IAEA: Agreement between France, the European Union and the I.A.E.A. (INFCIRC/290).
 - I.A.E.A. designation of Melox shipment area for regular inspection of Mox assemblies to be transferred to NNWS as of August 1st, 2001.
 - Definition of a new nuclear Material Balance Area (MBA)

Control Approach

- ◆ B.T.C. (Basic Technical Characteristics) verification of physical characteristics and access of the MOX send off area periodically reverified by inspectors
- Continuous inventory of the in-process nuclear materials
- Accountancy verification
- Physical inventory verification

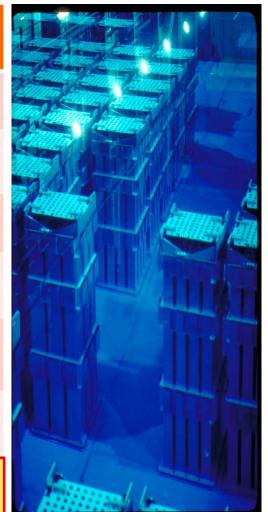


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Statistics of reprocessed spent fuels at La Hague for foreign customers (end of 2009)

		With NO send back of waste		With send back of waste		
		Quanities (THM)	Period	Quanities (THM)	Ended in	
		The Netherland	79	1979 - 1995	247	2006
		Belgium	40	1980 - 1981	631	2001
_		Switzerland	70	1976 - 1984	701	2011
		Japan	151	1982 - 1986	2793	1999
		Germany	172	1977 - 1995	5311	2008
		TOTAL	512 > 10 00	+ 00 THM	9683	=

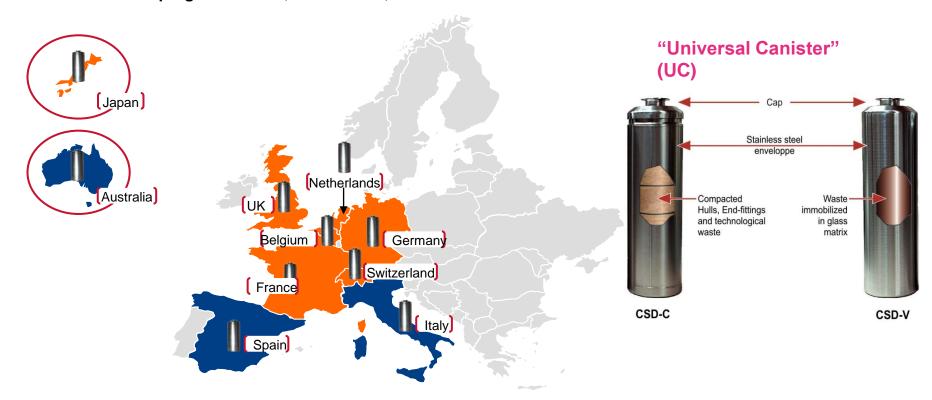


Other reprocessing services are on going or prepared : Australia, Italy, Belgium, Switzerland, ...

The waste from reprocessing

Internationally Accepted and Qualified Waste Specifications:

- France, Japan, Germany, Belgium, Switzerland & Netherlands
- In progress: SPAIN, AUSTRALIA, ITALY





Designed for long-term safety, <u>Universal Canisters</u> simplify handling and leave room for shared storage solutions



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MOX⁽¹⁾ and ERU⁽²⁾ fuel market and customers

► ERU: Over 30 reactors totalizing more than 5000 ERU FAs(3) in 2010

- ► MOX: Over 36 reactors totalizing more than 6000 MOX FAs⁽³⁾ in 2010 (first MOX fuel loaded in a NPP in germany in 1972)
- This represents about:
 - About 2500 t of re-enriched uranium, or 20000 t of natural uranium
 - ◆ 170 tons of plutonium, that is an equivalent of 35000 t of natural uranium⁽⁴⁾.

That is a saving equivalent to almost ONE YEAR of the worldwide nat U consumption

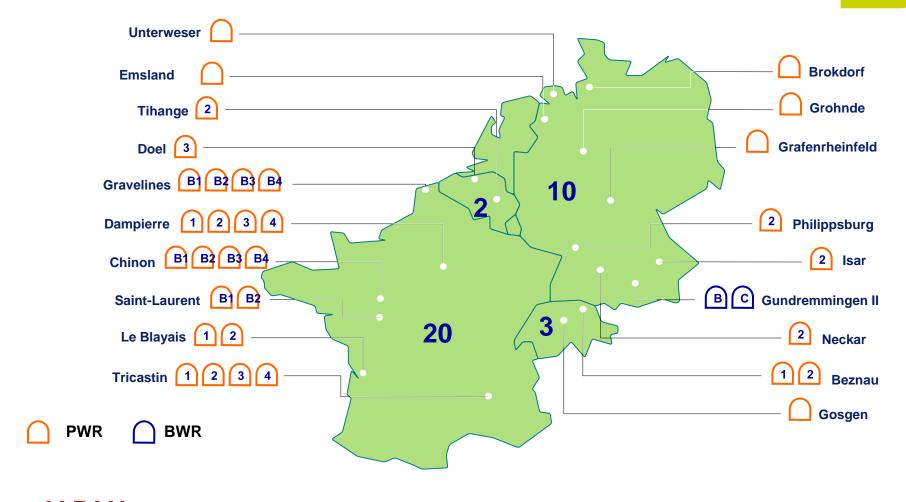
(1) : MOX : Mixed Oxide (2) : ERU : re-Enriched Reprocessed Uranium (3) : FAs : Fuel Assemblies

(4): According to WNA web site, about 2000 tons of MOX loaded in March 2009. This corresponds to 2400 tons or so at the end of 2010 that is 170 tons of plutonium assuming an average content of 7 % Pu in MOX



MOX MARKET & CUSTOMERS Recycling in Europe and Japan

Reactors cores loaded with MOX fuel: 35 (Light WaterReactor)



JAPAN: 11 utilities committed to loading MOX fuels (1 reactor started operation with MOX in 2009)



Reprocessed Uranium (RepU) separated at La Hague and recycled (status in 2009)









** 0.1 et/ou UNGG non inclus

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Transport of ultimate waste ("residues") from reprocessing

▶ Vitrified and compacted waste are conditioned in the same universal and multi purpose canister, named the Universal Canister (UC): easy handling operations either by a crane or by a loading/ unloading machine.





- The resulting residue is named:
 - CSD-V or UC-V for vitrified waste,
 - **♦** CSD-C or UC-C for compacted waste.
- ► For the transport of the vitrified residues, an IAEA type "B" packaging is required.







Transport organization from La Hague

Vitrified waste / Europe



- Road transport from La Hague plant to Valognes rail-road transfer terminal
- Railway transport from Valognes to either the customer storage site, or to a railroad transfer terminal and then by road to the storage site.
- Vitrified waste / Japan



- Road transport from La Hague plant to Cherbourg port
- Sea transport from Cherbourg port to the Japanese port (PNTL ships)
- Compacted waste
 - Same conditions will apply.
 - Specific assessments were necessary to obtain suitable classification from AIEA and from French security authority (HFDS), in terms of physical protection ("Category II – Irradiated fuel" like vitrified waste)



Statistics of waste transports for foreign customers (end of 2009)



	COMPACTED WASTE			VITRIFIED WASTE	
	Number of transport per year	Number of casks per transport	Period	Started in	Number of transport
The Netherland	2	1 or 2	2004 - 2013	2004	5
Belgium	Up to 3	2	2010 - 2013	2000	14
Switzerland	2	Up to 3	2009 - 2015	2003	8
Japan	1	Up to 7	2013 - 2021	1995	12
Germany	Under discussions		2012 - 2024	1996	10



General aspects – 1 : a stringent regulatory framework

- ► The transport of radioactive material worldwide is governed by a very stringent and demanding regulatory regime, which includes standards, codes and regulations that have been continuously revised and updated over the past four decades.
- ► In addition to the safety regulations, the regulatory regime addresses other related issues such as physical protection and liability.
- ► IAEA regulations (first publication in 1961) is a common regulatory basis for more 60 nations and most of international organizations dealing with transportation
- ► International Maritime Organization (IMO) has also introduced its own international code and security rules, in particulars for ships and containers

General aspects – 2 : an international consensus

▶ In September 1998 the General Conference of IAEA, which brings together all the Member States of the Agency, recognised that

"compliance with regulations which take account of the Agency's Transport Regulations

is providing a high level of safety during the transport of radioactive material" (Resolution GC(42)/RES/13).



General aspects – 3: technical aspects

- All transported nuclear materials are in a solid form and are locked in special casks
- ► These casks are submitted to extreme accidental conditions tests (drop, fire, immersion, ...)
- Sophisticate tracking systems are in force as well are emergency plans and response teams
- ► Transports are submitted to high safety and security standards
- ► There has never been accident leading to significant radioactive release in the past 50 years



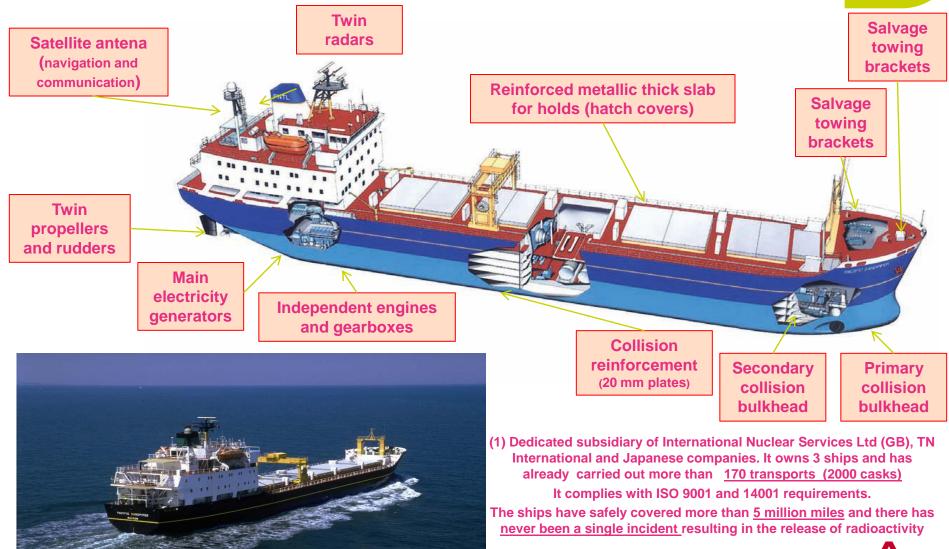
General aspects – 4 : social aspects

- Transportation of nuclear materials (TNM) can be adversely affected by oppositions from some resident countries (populations, media, or governments) along shipping routes, in spite of the UNCLOS convention⁽¹⁾.
- ► Industry stakeholders concerned (suppliers of recycling services, utilities, carriers,...) are conscious of fears and concerns raised by TNM in these countries. Therefore, they consider that it is their responsibility to inform them on this issue
- ► As part of this effort, industry stakeholders have send representatives in these countries to understand their preoccupations and to explain them safety and security provisions of TNM, and to tackle further specialized issues
- ► They have also undertake a program of visits of PNTL facilities and French recycling plants (example: journalists and environmental association peoples were on board of the "Pacific Swan" for the crossing of the panama canal in 1998). Number of information means are also widely used (brochures, video, interviews,...)

(1): The <u>United Nations Convention on the Law of the Sea (UNCLOS)</u> establishes rules governing all uses of the world's oceans, seas, and their resources. It clearly establish that costal states have no right to deny passage to ships transporting nuclear materials



Ship for international nuclear material transportation (PNTL : Pacific Nuclear Transport Ltd(1))



International transports: some denials and delays⁽¹⁾

- ► Some shipping companies, air carriers and port terminals have policies refusing to transport radioactive material ("Class 7")
- Impediment to transport only due to radioactive properties of the material for transport
- Possible reasons are
 - worries about insurance implications
 - perception of other customers whose goods they want to carry, personal feelings
 - special handling procedures or reporting requirements too complicated and too onerous
 - problem with ports and terminals which do not accept Class 7 cargoes
- ► IAEA has put in place an International Steering Committee on Denials of Shipments (DoS) with 6 regional coordinators
- ► IAEA and IMO have created a joint data base on DoS to collect the records occurring anywhere in the world and has identified National Focal Points to which industry could address in case of DoD

(1) – "Denials and delays of radioactive shipments - Bernard Monot – IAEA - Conference PIME 2010



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Conclusion on back-end of fuel cycle (1/2)

Many nuclear countries (and most of countries having a significant nuclear program) consider that RECYCLING is the best strategy for achieving a SUSTAINABLE nuclear energy (while avoiding spent fuel accumulation and buildup of "plutonium mines")

Quite extensive industrial worldwide experience already exist on reprocessing and recycling: it is in particular a mature industry in France

- ► Reprocessing makes waste management easier and safer, while keeping high standards of safety and quality as well as having very low environmental impact: this provides a steady back-end solution in France
- The PUREX process used in France will dominate the world industrial reprocessing for next decades (including its variants such as COEX™)



Conclusion on back-end of fuel cycle (2/2)

- R&D priorities should focus on new improvements of this process :
 - Further reduce its cost
 - Increase its flexibility (adaptation to new fuels, adaptation to innovative management of radionuclides, ...)
 - Enhance its operating performances (maintenance, environmental impact, waste generation, ...)
- New requirements may appear in the near future :
 - Partitioning of MA (or even LLFP)
 - Intrinsic proliferation resistance constraints (no pure Pu separation)
 R and D should also address these issues
- R and D on future reactors (GEN IV) must be backed up with R and D on their associated fuel cycle

Industrial recycling facilities in France have already been used by foreign customers and could meet additional needs along the lines of Multi-National Approaches concepts.



To sump up, CLOSING the fuel cycle

- ...has been always viewed in France as a national interest driven issue by policy makers and industrial actors
- ...is an industrial reality with more than 25000 tons of LWR fuel reprocessed more than 100 tons of plutonium recycled in France
- ...meets highest safety and environmental standards and features outstanding records in this area
- ...has clearly been proven a cost effective solution for spent fuel management while being a flexible way to cope with future challenges
- ... <u>has been</u> largely and successfully <u>implemented on a</u> multinational basis, proving the feasibility of this approach for the back-end of the fuel cycle, as promoted by IAEA

CLOSING THE FUEL CYCLE ENABLES TO EXPLOIT ALL ENVIRONEMENTAL ASSETS OF NUCLEAR ENERGY AND HELPS MAKING THE CONCEPT OF SUSTAINABLE ENERGY A REALITY

AREVA

Atoms for peace!











Thank you



COMPLEMENTARY SLIDES



The role of recycling in assets and challenges of nuclear energy

- Assets of Nuclear Energy
 - Competitiveness
 - Security of supplies (mainly national industry)
 - Minimal impact on environment
 - NO GREENHOUSE GAS EMISSIONS
- Challenges (sustainability criteria for Nuclear Energy)
 - ◆ Long term availability of uranium → Breeder reactors + recycling
 - ♦ Waste management → recycling (+ P&T ?)
 - Non proliferation → Multinational approach for fuel cycle services (IAEA, GNEP, International fuel cycle centers, ...) + efficient institutional and international control regimes (safeguards, NSG, ...) + plutonium control (no "plutonium mines") and degradation (Pu in spent MOX fuel = non weapon usable)

FUEL CYCLE back-end plays a fundamental role to cope with these challenges



Future trends of the fuel cycle objectives 2090 1950 1970 1990 2010 2030 2050 2070 1st Generation 2nd Generation **3rd Generation** 4th Generation Multirecycling of Pu and of all minor **COEX**TM **PUREX PUREX + MOX** actinides or of a **Integrated U-Pu** Marcoule UP1 La Hague, Melox part of them recycling plant Rokkasho-Mura Hanford, Savannah (US) (Japan)





Multinational Approaches to the fuel cycle assessing the proliferation threat

4 Challenges

- 1. No diversion of nuclear material under safeguards to undeclared illicit uses
- 2. Absence of undeclared (ie clandestine) facilities, through the use of imported technology or equipments or through purely national developments
- 3. No theft of weapons grade material or weapons from the military stockpiles
- 4. No use of civil facilities, equipments and materials for weapons fabrication in case of withdrawal from NPT

Fuel cycle concerns

 Sensitive facilities and material can be properly safeguarded (up to now, there is no case of diversion and misuse of safeguarded material)

BUT

No guarantee upon use of sensitive facilities after withdrawal from NPT



IAEA Safeguards control approach

- Measurements before shipment
 - Assembly measurements:
 - Neutron
 - Gamma
 - Active length*
 - Assembly sealing
 - Fuel Holder
 - Container

Accountancy verification

- An Inventory Change Report (ICR) sent on a monthly basis to EURATOM Luxembourg accountancy service. Lists, each month, all the occured accountancy transactions.
- Physical inventory at the end of the shipment operations check assembly left.
 - It is sent by EURATOM to I.A.E.A.



Conclusion on non proliferation concerns (industrial approach) - 1/2

Nuclear industry is an important stakeholder in the non proliferation debate

- Proliferation issue serves as argument against the use of nuclear power and development of industry
- Support or acceptance of public opinion is needed
- Non proliferation is part of ethical rules and sustainable development
- Industry has a major role as a designer of nuclear facilities, a sensitive material holder, a supplier of surveillance and safeguards equipment, an exporter of material, equipment and technology
- Industry can contribute to counter proliferation efforts by securing material from the military sector



Conclusion on non proliferation concerns (industrial approach) - 2/2

A strong institutional non proliferation framework is already in place in France through:

→ International safeguards

France, as a signatory of NPT is under IAEA and EURATOM safeguards + additional protocol regime (ratified by France)

→ Export control procedures

- As a member of Nuclear Supplier Group, France follows closely its guidelines (i.e; very stringent conditions for the export of sensitive technologies or nuclear materials)
- Bi lateral agreements are also implemented (ex. with Japan)

→ IAEA conventions

Physical Protection, safety, waste management.

